CONGRATULATIONS ON PURCHASING YOUR ARC 5 ELECTRONIC CIGARETTE KIT.
If you are familiar with using e-cigarettes, follow the quick start guide below to be vaping in minutes:

- Prime the atomizer head.
- Fill the tank.
- Switch the arc 5 on (5 clicks of the power button).
- Set the power to 12 watts.
- Press the power button and inhale
- Charge the battery (possibly not shipped with a full charge).

Detailed descriptions of these steps and more are given in the full user guide.
USING YOUR ARC 5 - FILLING

Filling the Tank
Fill the tank through one of the apertures either side of the central air hole. Do not allow any e-liquid to enter the central air hole. Once filled, screw the tank base back onto the glass section of the tank then fit the tank back onto the battery.

Note: After priming a new atomizer head and filling the tank, it is recommended to wait 5 minutes before vaping to ensure the atomizer head is fully saturated.

USING YOUR ARC 5

Atomizer Head Lifespan
Atomizer heads do not last forever and need to be periodically replaced. Time in use before replacement is required is generally from a few days to several weeks, depending on power used, vaping style, flavour and type of e-liquid. A slight burnt taste, general loss of vapour production or a reduction in flavour intensity can all be indicators that the atomizer head requires replacement.

Powering On and Off
Turn the arc 5 on by quickly pressing the power button five times, the screen will activate indicating the arc 5 has been switched on. Quickly press the power button five times to switch the arc 5 off, the screen will deactivate indicating the arc 5 has been switched off.
USING YOUR ARC 5 - SETTING THE CORRECT WATTAGE

The wattage on the arc 5 battery is adjustable and can be set from 1-40 watts. The wattage is set to 40W out of the box, but we recommend reducing the wattage to 12W to prevent the atomizer head from burning prematurely. To set the correct wattage, ensure the arc 5 is switched on; then keep pressing the down adjustment button until the screen reads 12W. Lower wattage settings will give a cooler, less dense vapour. Higher wattage settings produce larger clouds of vapour, but setting the wattage too high can lead to poor flavour; or even a burnt taste in the vapour.

Experiment to find your own favourite setting, which will generally be between 7W and 15W.

Tip: Press and hold down either of the adjustment buttons to make speedy changes to the wattage.

Vaping
Press and hold the power button as you inhale the vapour, the screen will display a vape timer while the power button is held down.

Tip: Press and hold down either of the adjustment buttons to make speedy changes to the wattage.

USING YOUR ARC 5

Adjusting the Airflow
If you find the airflow too airy or too tight while vaping, rotate the black airflow control ring on the base of the tank. Experiment to find your preference.

E-liquid Level
To prevent the atomizer head from becoming dry and burning prematurely, ensure the e-liquid level does not drop below the bottom of the glass section of the tank.

Charging the Battery
The arc 5 is charged by connecting the charge port on the battery to a USB port or suitable wall adaptor with the supplied charging cable. The screen will display an animated battery icon while charging, once the battery is fully charged the screen will switch off completely.
To replace the atomizer head, unscrew the tank from the arc 5 battery. Turn the tank upside down, then unscrew the tank base from the glass section of the tank. Unscrew the atomizer head from the tank base and replace. Prime the new atomizer head by dripping a few drops of e-liquid into its central hole. Reassemble the tank and refit the tank back onto the arc 5 battery.

Reminder: After priming a new atomizer head it is recommended to wait 5 minutes before vaping to ensure the atomizer head is fully saturated.

Atomizer Head Protection
If the power button is held down for longer than 10 seconds while vaping, the screen will display “Over 10s” and the arc 5 will refuse to power or produce any vapour. Releasing the power button will allow normal operation to resume.

Low Voltage Protection
If battery voltage drops to 3.3V, “Lock” will be displayed onscreen and the arc 5 will refuse to power or produce any vapour. Charge the battery using the steps outlined in Charging the Battery on page 9 to unlock the arc 5 allowing normal operation to resume.

Low Battery Alert
If battery drops to 10% charge, the power symbol on screen will flash continuously. This is a reminder the battery will need charging soon.
USING YOUR ARC 5

Stealth Mode
If stealth mode is enabled, the display will not activate when pressing the power button to vape. The display will still activate whenever the adjustment buttons are pressed to make changes to wattage. To enable stealth mode, ensure the arc 5 is switched on, then press and hold down the power and down adjustment buttons at the same time, the screen will display “Stealth ON” when enabled. Repeat the process to disable stealth mode, the screen will display “Stealth OFF” when disabled.

Key Lock Mode
Key lock mode prevents accidental changes to the wattage. If key lock mode is enabled, the screen will display “Lock” if the adjustment buttons are pressed. Adjustments to wattage cannot be made until key lock has been disabled. To enable key lock mode, ensure the arc 5 is switched on, then press and hold down both adjustment buttons at the same time, then screen will display “Lock” when enabled. Repeat the process to disable key lock mode, the screen will display “Unlock” when disabled.

Rotating the Display:
Switch the arc 5 off, then press and hold down both adjustment buttons at the same time to rotate the display 180°. Switch the arc 5 back on.

Puff & Vape Duration
If the puff counter and vape duration display is enabled, the arc 5 will display the number of the times the power button has been pressed to vape and total time spent vaping in seconds. To enable the counter, quickly press the power button 4 times while the arc 5 is switched on. Puff counter is displayed on the first row while vape duration is displayed on the second row. To reset the number of recorded puffs to zero, press and hold down the power and up adjustment buttons at the same time. To reset the vape duration to zero, press and hold down the power and down adjustment buttons at the same time. Quickly pressing the power button 4 times switches the arc 5 back to wattage display mode.
PROTECTIONS

Short Circuit Protection
If an atomizer short circuit occurs, the screen will display “Atomizer short” and the arc 5 will refuse to power or produce any vapour. Replacing the atomizer head should allow normal operation to resume. To replace the atomizer head follow the steps outlined in Replacing the Atomizer Head on page 10.

No Atomizer Detected Protection
If no atomizer head is detected, the screen will display “No atomizer” and the arc 5 will refuse to power or produce any vapour. Ensure the atomizer head is fully screwed into the base of the tank then fit the tank back onto the battery. If the “No atomizer” message continues, replacing the atomizer head should allow normal operation to resume. To replace the atomizer head follow the steps outlined in Replacing the Atomizer Head on page 10.

Temperature Alert
If the temperature of the arc 5 exceeds the maximum safe operating temperature, the screen will display “Device Too Hot” and the arc 5 will refuse to power or produce any vapour. Stop vaping and allow the arc 5 to cool down for normal operation to resume.

Cleaning and Maintenance
The arc 5 battery and tank connection can be cleaned by wiping down with tissue or a dry cloth. The CS Air Slim tank can be cleaned by removing it from the battery, unscrewing the tank base from the glass section of the tank then removing the atomizer head. The entire tank and base can now be cleaned under hot running water. Allow the tank to fully dry before refitting the atomizer head into the tank base. Reassemble the tank.

Note: Do not attempt to clean the atomizer head with water. Do not submerge the arc 5 battery unit in water or allow it to get wet.
**arc 5 Battery**
Dimensions: 77mm x 32.5mm x 23mm.
Weight: 90g.
Battery capacity: 2200mAh integrated battery
 Wattage range: 1 – 40 watts.
Voltage range: 0.5 – 8.0 volts.
Thread type: Spring loaded 510 connection.
Atomizer resistance compatibility: > 0.4ohm – 3.5ohm.

**CS Air Slim Tank**
Dimensions: 15mm diameter x 53.5mm length (fitted).
Weight: 23.5g.
Tank capacity: 1.8ml.
Atomizer type: CS.
Thread type: 510 connection.
Atomizer head resistance: 1.5ohm.
Airflow type: Bottom, adjustable.
Maximum refill nozzle diameter: 9.0mm.
Suggested power: 7-15W.

**KIT CONTENTS**
1 x arc 5 battery
1 x CS Air Slim tank
1 x CS 1.5ohm atomizer head (fitted)
1 x USB charging cable
1 x User manual

**Additional product information**
There are no reported medical side effects with this product. If you believe you experience a side effect, please contact the manufacturer.
PRODUCT STORAGE AND BATTERY PRECAUTIONS

- Store the arc 5 e-cigarette and its accessories away from children whilst not in use.
- Please only use the charging cable provided.
- Please dispose of dead batteries in accordance with your country’s appropriate legislation.
- Do not charge the battery in a damp environment, or in temperatures under 0°C or above 45°C.
- Do not use the device in temperatures under -10°C or above 60°C.
- Do not carry batteries in a pocket or bag with other metallic objects.
- Do not attempt to repair a faulty arc 5 battery as these are sealed units with no serviceable parts. Attempted repairs will void the warranty.

WARRANTY

arc 5 components have a 28-day parts warranty with the exception of atomizer heads which are consumable items and are covered by our ‘Dead on Arrival’ warranty only. The USB cable supplied has a 12-month warranty. If any parts are found to be faulty within this time please contact our customer service team, whose details are on the back page of this booklet and we will arrange for a replacement. We may require the goods to be returned for further investigation.